# HEATING 🚻

# **IGNITION CONTROLS**

#### 780 Series - Pilot Controls

The Robertshaw<sup>®</sup> 780 Series Pilot Controls feature flame rectification with solid-state logic and flame sensing to provide automatic sequencing that will ensure proper operation of an intermittent pilot ignition device. When the thermostat calls for heat, the 780 series control simultaneously initiates ignition sparking and opens the pilot valve portion of the gas valve. Pilot flame recognition stops ignition sparking and opens the main valve portion of the gas valve. Pilot burner flame is continuously monitored at a synchronous frequency for the duration of the heating cycle. Should the pilot flame fail during the heating cycle, the control will shut off the main valve until the pilot flame is established.

The Robertshaw 780-845 lockout ignition control provides 90 seconds of spark, followed by a six minute time delay (purge) between ignition attempts. If the pilot flame is not sensed after three tries, the control goes into a one-hour lockout period. At the end of the lockout period, if the demand for heat is still present, the unit will repeat the three tries for ignition.

### **Features and Benefits**

- Reduces truck stock inventory, saving space and money
- Easy-to-install with complete in-depth installation instructions
- Pilot and main valves draw 1 Amp at 0.5 power factor
- Combined load at 1.5 Amps at 0.4 power factor
- 95% relative humidity noncondensing at 104°F

## **Specifications**

Part Numbers	Description	Spark Rate	Flame Sense Current	Max Total Current Load	Flame Failure Re-Ignition	Thermostat Anticipator Setting	Safety Lockout Timing	Temperature Range	Transformer	Input Voltage
			Gurrent		Time	Setung	rinning			
780-715	Intermittent Pilot - Nonlockout	3 to 4 per second	0.7mA DC @ 25°C	1.5 Amps	0.8 seconds	0.7 Amps	NA	-40°F to 175°F	24V AC, 20 VA	24V AC @ 50/60 Hz
780-735	Intermittent Pilot - Lockout	3 to 4 per second	0.7mA DC @ 25°C	1.5 Amps	0.8 seconds	0.7 Amps	NA	-40°F to 175°F	24V AC, 20 VA	24V AC @ 50/60 Hz
780-845	Intermittent Pilot - Lockout	4 to 15 per second	0.7mA DC @ 25°C	1.5 Amps	2 seconds	0.7 Amps	90 seconds	-40°F to 175°F	24V AC, 20 VA	24V AC @ 50/60 Hz





780-715



